

Description

06S Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

Electrical Characteristics							
Rated Current	1.0ln	2.5ln	3.0ln	4.0ln			
250mA	4 hour min.			5.0 sec max.			
500mA	4 hour min.		5.0 sec max.				
750mA	4 hour min.	0.1 sec ~ 5.0 sec					

Features

- ▲Compatible with reflow and wave solder
- ▲Excellent environmental integrity
- **▲**One time positive disconnect
- ▲Lead Free and Halogen free material



Specifications

Part No.	Rated Voltage DC	Rated Current (A)	Breaking Capacity (A) ¹	Typical Cold. Resistance (mOhms) ²	Typical Voltage Drop (mV)	Typical Pre- Arcing I ² t (A ² Sec) ³	Alpha Mark
06\$0250		0.25		2300	850	0.0006	D
06\$0500	32V	0.50	50A	580	460	0.003	F
06S0750		0.75		400	450	0.020	G

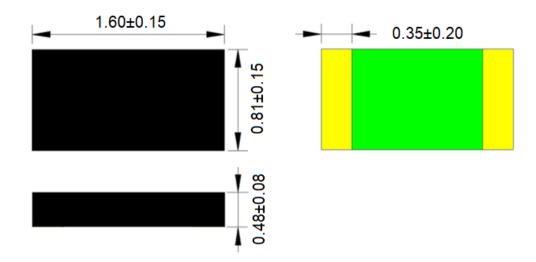
- ①DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)
- ②DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25degrees
- 3 Typical Pre-arcing I2t are measured at 10 In Current



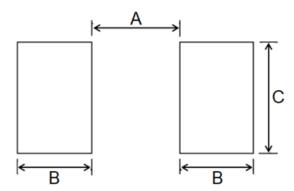


Dimension

Drawing not to scale (Unit: mm)



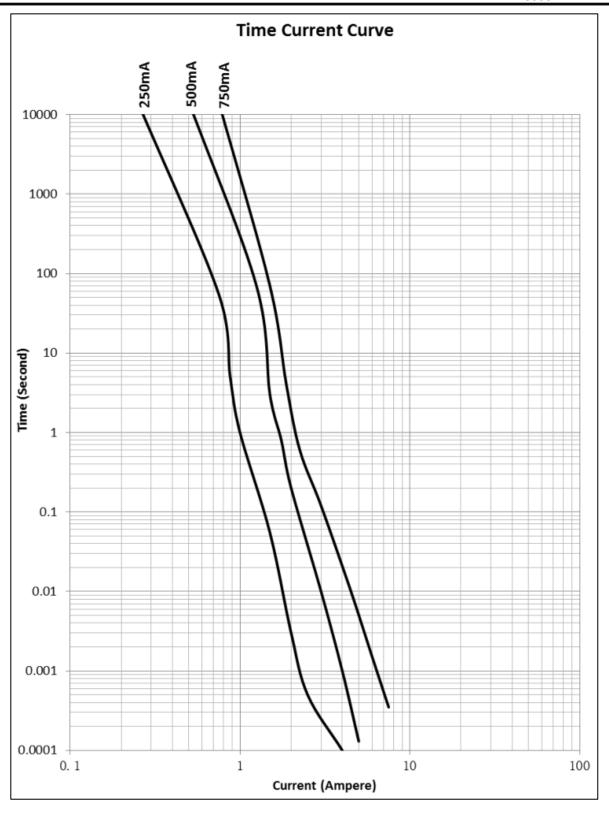
Recommended land pattern



A=0.75mm,B=0.50mm,C=0.90mm







***250mA产品为系统短路保护应用设计,最小保护电流4.0倍

0603 Slow Blow SMD Fuses





Soldering method

Wave solder

■ Reservoir temperature: 260°C

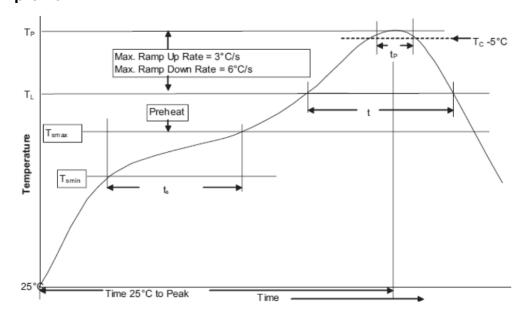
■ Time in reservoir: 10 seconds maximum

Infrared reflow

■ Temperature: 260°C

■ Time: 30 seconds maximum

Solder reflow profile



Profile Feature		Lead(Pb) free solder	
Preheat and soak	Temperature min.(T _{smin})	150℃	
	 Temperature max. (T_{smax}) 	200 ℃	
	 Time (T_{smin} to T_{smax}) (ts) 	60 - 120 Seconds	
Average ramp up rate Tsm	ax to Tp	3°C / Second Max.	
Liquidous temperature (T _L	217 ℃		
Time at liquidous (t _L)	60 - 150 Seconds		
Peak package body temper	260 ℃		
Time (t _P) within 5°C of the	30 Seconds		
Average ramp-down rate (6℃ / Second Max.		
Time (25°C to Peak Temp	8 Minutes Max.		

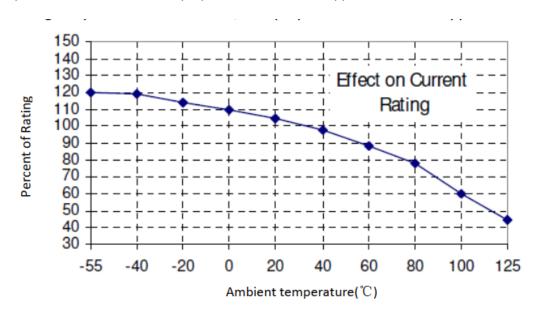




Temperature Derating Curve

Normal ambient temperature: 23+/-3°C

Operating temperature: -55 \sim 125 $^{\circ}$ C, with proper correction factor applied



Package

5000 fuses on 8mm tape-and-reel on a 7 inch (178mm) reel per EIA Standard 481.

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